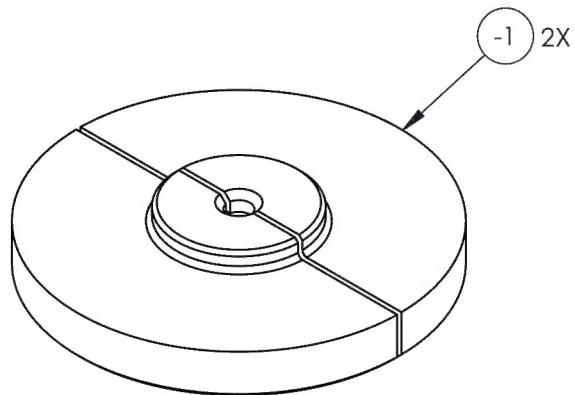


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/30/2016	SM	JAG



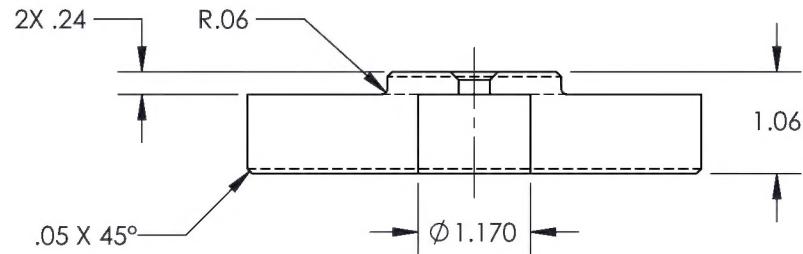
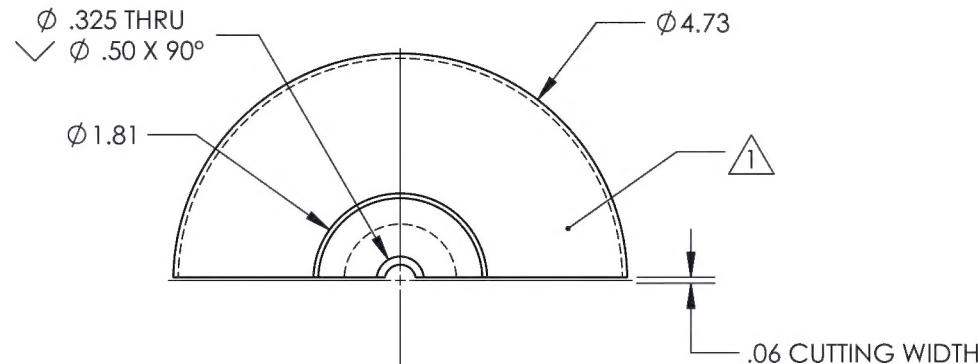
NOTE:
REF. EUROCOPTER T/N 117-68021W5.

DART AEROSPACE	
TITLE	
DWG NO. RBE117-68021W5 REV 1	
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
PG.	USED ON MODEL
	H145
SCALE 1:2	DATE 7/28/2016
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SCALE 1:2	DATE 7/28/2016	SHEET 1 OF 2
		-1	2	PLATE		4140/4142		2			

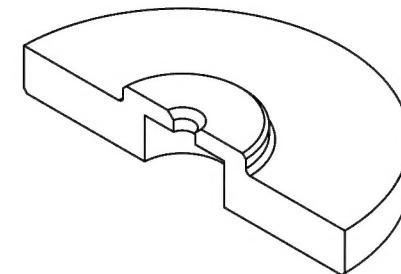
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

PLATE



NOTE:

⚠ ENGRAVE T/N, S/N, "MADE IN USA" ON FIRST PART, ENGRAVE T/N ON SECOND PART.



TITLE	
MOUNT	
DWG NO.	RBE117-68021W5-1
REV	1
MAT'L 4140/4142	
HEAT RC 28-34	
TREAT	
FINISH BLACK OXIDE	
SPEC QMSI-6.2.2 REV D	
DRAWN BY:	MACKOVJAK
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
H145	
SCALE	1:2
DATE	7/28/2016
SHEET 2 OF 2	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009